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RBE117-15004W6-23

Job Sheet 201021



Part No: RBE117-15004W6-23

Job Qty: 4 pcs

Part Name: Content Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/20/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-15004W6 Rev.B IPP Rev. A 18.12.20 New issue DP Verify DD/IPP Rev. B 19.06.07 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	11/29/19		0.00	0.80	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	4 pcs	11/29/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	4 pcs	11/29/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S220147



Part: RBE117-15004W6-23

Job No: 201021

Serial No/Batch: S220147

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 10/07/19

DAS
40
9-89

OCT 08 2019

9/20/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	DAS
130 QC 21 - SA	4 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89

Part Op 100 - 1-Engrave placard using Laser engraver as per DWG. Sheet 11. ***NOTE*** Use PDF
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

OCT 0 8 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White 1/16"	.6560 sf (.164 ea)	100-Small Fab - 1	3151069

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	LM922402	1	54	0

Part Specifications

Specifications could not be found.

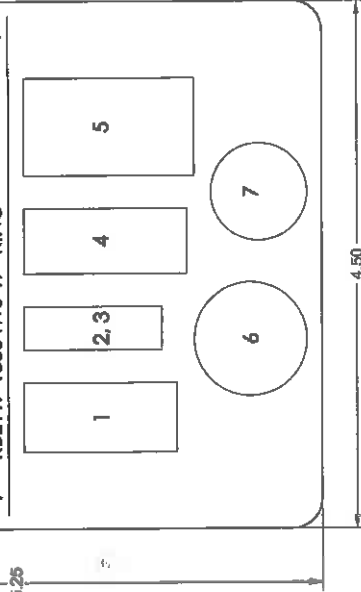
Plex 9/20/19 1:40 PM Dart.lajeunesse.marie

8 7 6 5 4 3 2 1

R0.25
4 PL

RBE117-15004W6

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	RBE117-15004W6-1	DRIFT	1
2	RBE117-15004W6-3	THRUST PIECE 1	1
3	RBE117-15004W6-5	TUBE 1	1
4	RBE117-15004W6-7	TUBE 2	1
5	RBE117-15004W6-9	THRUST ASSY	1
6	RBE117-15004W6-15	SPACER RING	1
7	RBE117-15004W6-17	RING	1



RBE117-15004W6-23 CONTENT PLACARD

NOTES:
1) MATERIAL: JOHNSON PLASTICS #LM822402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.06°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
UNLESS OTHERWISE NOTED
5) UNITS: INCHES
6) IDENTIFICATION: N/A
7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBE117-15004W6-23 REV. B.DXF

DESIGN	VM	VM	DART AEROSPACE LTD
DRAWN	VM	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	KPT	TOOL PART #
MFG. APPR.	PK	PK	RBE117-15004W6
APPROVED	PK	PK	TITLE
DATE	2019-05-31	2019-05-31	PUSH OUT / PRESS IN TOOL
			SCALE
			SHEET 11 OF 14
			REV. B
			NTS

REVISIONS
REV. B
2019-05-31 MWS
19-05-20



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Entered: _____ Date: _____

Route update only

NCR No. _____

DEPARTMENT/PROCESS

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Skid-tube ☐
Machining ☐
Large Fab ☐

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

MRB (QS1042)

QTY Affected: _____

Sequence #: _____

Disposition

Description Work Order Deviation

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Other/Details: _____

Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐